



Objectives



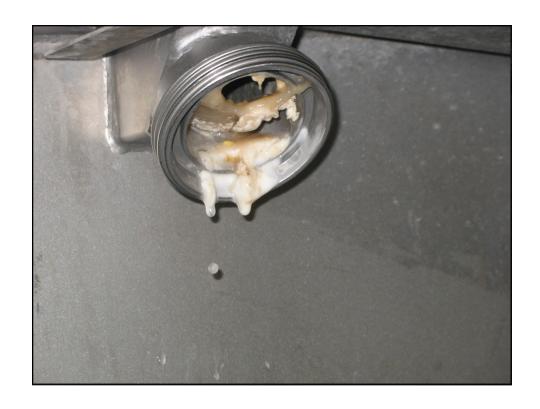
- To learn about some of the real life food safety challenges faced by processors
- To discuss good manufacturing practices that address these challenges
- To use this knowledge to more effectively engage the sanitation team in the fundamental goal of the Food Safety Program



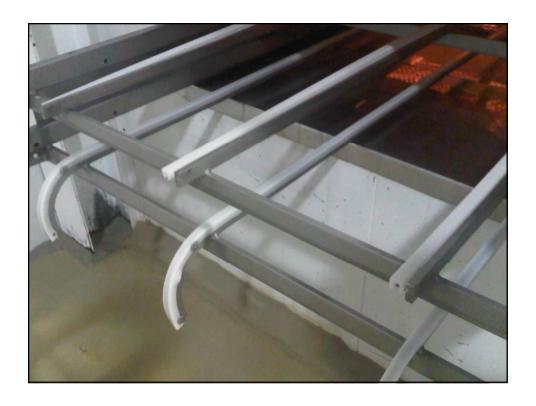




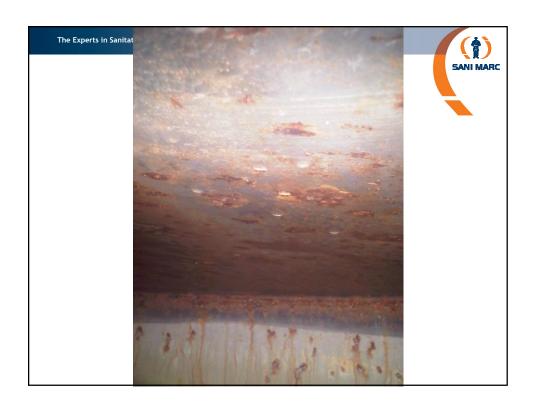


























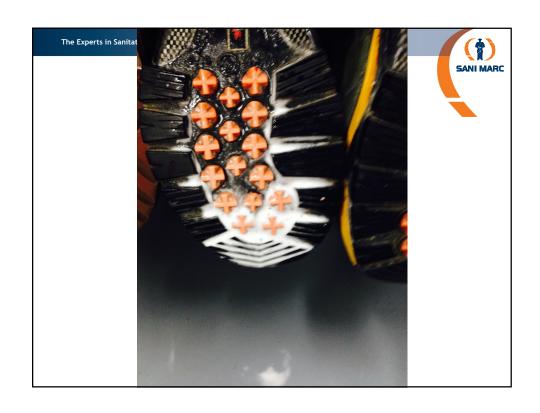














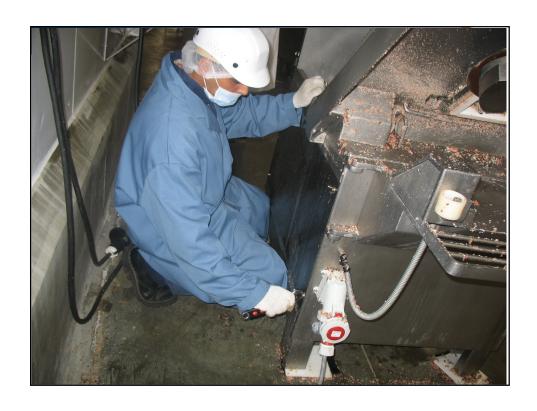
Recommendations



- Structural deficiencies or unhygienic design present challenges
 - Ongoing visual inspections (pre-op)
 - Train employees to self inspect
 - QA Technician present during clean up shift
 - Validation tool for contamination
- Cleaning and proper storage of cleaning tools









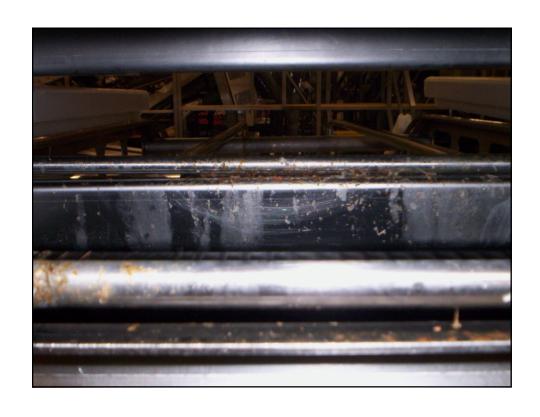






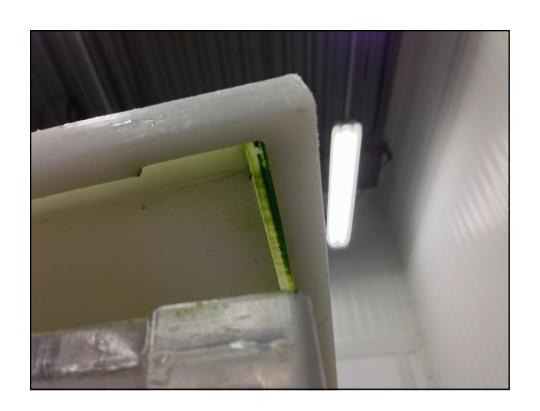








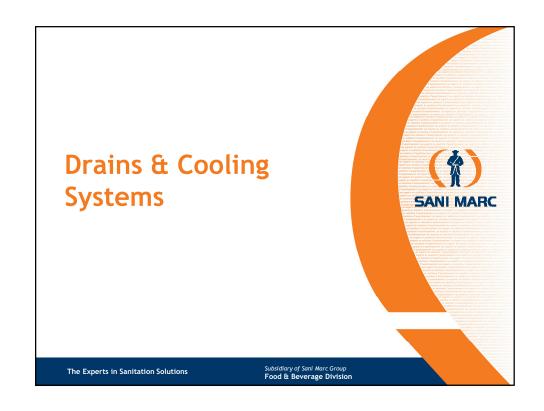




Recommendations



- Multiple dismantling procedures for different levels of intensity
 - daily, weekly, monthly, annually
 - Validate (micro) cleanliness at different stages of the procedure(s)
 - after disassembly, after cleaning, after reassembly
- Master Sanitation Schedule:
 - Scheduled conveyor dismantling and other equipment for the purpose of sanitation

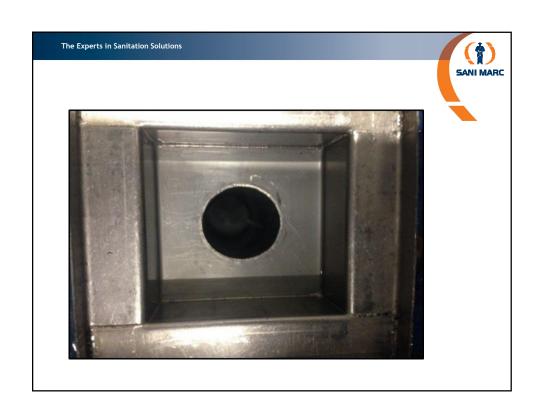


























Recommendations



- Drain design may inhibit effective cleaning
 - Cleaning procedures must be effective and scheduled
 - Cleaned and sanitized
 - Drain sanitizing program
 - Check to ensure drain can handle water volume during clean up shift
- Dedicated drain tools (black)
 - Properly cleaned and stored to prevent use for other purposes

The Experts in Sanitation Solutions

Recommendations



- Reefer pans must not drain to floor, but directly to hub drain
- Cleaning chemicals compatible with the metals, ie: do not cause corrosion or degradation
 - Sanitizer used in cooling unit reservoir or condensation pan
 - appropriate and does not cause rust or corrosion
- Scheduled cleaning of reservoirs



Conclusion



- We have shared some of the real life food safety challenges faced by processors;
- Discussed good manufacturing practices that can address these challenges;
- To promote the fundamental goal of the sanitation process:

To Ensure Safe Food for All Consumers

